

CMC-DN01

DeviceNet Slave Communication Card

Operation Manual



2011-12-26-A

A Warning

- ✓ This operation manual provides introduction on the functions, specifications, installation, basic operation and settings for CMC-DN01 and the network protocol.
- ✓ This is an OPEN TYPE device and therefore should be installed in an enclosure free of airborne dust, humidity, electric shock and vibration. The enclosure should prevent non-maintenance staff from operating the device (e.g. keys or specific tools are required to open the enclosure) in case danger and damage on the device may occur. DO NOT touch any terminal when the power is switched on.
- ✓ Please read this operation manual thoroughly and follow the instructions in case damages on the device or injuries on the operation staff occur.

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1 Introduction to CMC-DN01

- 1. Thank you for choosing Delta CMC-DN01 communication card. To ensure correct installation and operation of the product, please read this operation manual carefully before using it.
- 2. CMC-DN01 is the DeviceNet communication card able to conduct remote setups and communications through the DeviceNet bus.
- CMC-DN01 communication card connects Delta VFD-C2000 series AC motor drive to the DeviceNet network.
- 1.1 Features
 - Based on the high-speed communication interface of Delta HSSP protocol, able to conduct immediate control of the AC motor drive.
 - Supports Group 2 only connection and polled I/O data exchange.
 - For I/O mapping, supports max. 32 words of input and 32 words of output.
 - Supports EDS file configuration in DeviceNet configuration software.
 - Supports all baud rates on the DeviceNet bus: 125, 250, 500 kbps and the extendable serial baud rate mode.
 - Node addresses and serial baud rates can be set up directly on the AC motor drive.
 - The power is automatically supplied by the AC motor drive.

1.2 Specifications

DeviceNet Port

Interface	5-PIN open removable connector. Of 5.08mm PIN interval
Transmission method	CAN
Transmission cable	Shielded twisted pair cable (with 2 power cables)
Baud rates	125, 250, 500 kbps and extendable serial baud rate modes
Network protocol	DeviceNet protocol

AC Motor Drive Port

Interface	50-PIN communication terminal
Transmission method	SPI communication
Terminal functions	 Communication with CMC-DN01 Supplying power to CMC-DN01
Communication protocol	Delta HSSP protocol

Environment

	ESD (IEC 61800-5-1, IEC 6100-4-2)
Interference immunity	EFT (IEC 61800-5-1, IEC 6100-4-4)
	Surge Teat (IEC 61800-5-1, IEC 6100-4-5)
	Conducted Susceptibility Test (IEC 61800-5-1,IEC 6100-4-6)
Operation/storage	Operation: -10 to 50°C (temperature), 90% (humidity)
Operation/storage	Storage: -25 to 70°C (temperature), 95% (humidity)

Shock/vibration resistance	International standards: IEC 61800-5-1, IEC 60068-2-6/IEC 61800-5-1, IEC 60068-2-27				
Electrical Specifications					
Power supply voltage	5 VDC (supplied by AC motor drive)				
Insulation voltage	500 VDC				
Communication wire power consumption	0.85 W				
Power consumption	1 W				
Weight	23g				

2 Product Profile and Outline

2.1 Parts





Front	View

Rear	View
i (Cui	1010

1	NS indicator	2	MS indicator	3	POWER indicator
4	Positioning hole	5	DeviceNet port	6	Screw fixing hole
7	Fool-proof groove	8	AC motor drive port		

2.2 DeviceNet Port

The port is used to connect the card to the DeviceNet network. See below for the PIN definitions.

PIN	PIN name	Color	Definition	0]
1	V+	Red	DC24V	•	1
2	CAN_H	White	Signal+		2
3	S		Earth	0)	4
4	CAN_L	Blue	Signal-	<u> </u>	5
5	V-	Black	0 V	0	J

3 Basic Operation

3.1 Installation

- How to install
 - Use an efficient tool to peel the communication cable for approx. 30mm. DO NOT damage the shielded cable during the peeling.
 - ② Peel off the metallic shielded net and foil, and you will see 2 power cables (red and black), 2 signal cables (blue and white) and 1 shielded cable.
 - ③ Peel off the exterior metallic shielded net, foil and the plastic cover of the power cable and signal cable in proper length.
 - ④ Insert the peeled communication cables into the holes in the connector in correct order.
 - (5) Tighten the screws on the connector by a slotted screwdriver and fix the communication cables in the holes in the connector.
 - ⑥ Install CMC-DN01 on the VFD-C2000 series AC motor drive:
 - 1. Switch off the power supply of VFD-C2000.
 - 2. Open the cover on top of VFD-C2000.
 - 3. Place the insulation spacer into the positioning pin and aim the two holes on the PCB at the positioning pin. Press the pin to clip the holes with the PCB (Figure 1).
 - 4. Screw up after the PCB is clipped with the holes (Figure 2).





[Figure 2]

 Connect to the DeviceNet port: Insert the DeviceNet connector to the DeviceNet port on CMC-DN01 (Figure 3).



Approx. 30mm



DeviceNet Slave Communication Card CMC-DN01



[Figure 3]

Constructing a DeviceNet network

(Figure 4) The DVPDNET-SL module is the DeviceNet master. CMC-DN01 and the VFD-C2000 series AC motor drive construct the DeviceNet slave. Use the software DeviceNet Builder to configure the DeviceNet network.



[Figure 4]

- Disconnecting CMC-DN01 from VFD-C2000
- ① Remove the two screws (Figure 5).
- ② Twist open the card clip, insert the slotted screwdriver to the hollow and prize the PCB off the card clip (Figure 6).
- ③ Twist open the other card clip to remove the PCB (Figure 7).



4 VFD-C2000 Series AC Motor Drive and DeviceNet Master

In this section, we will explain the relation between Delta VFD-C2000 series AC motor drive and the

DVPDNET-SL module and how they exchange data with each other. (Figure 4.1.1) The DVPDNET-SL module is the DeviceNet master, and the VFD-C2000 series AC motor drive is connected to the DeviceNet network through CMC-DN01 and further used as the DeviceNet slave.

4.1 Data Exchange in DeviceNet



C2000 series AC motor drive

[Figure 4.1.1: Data exchange in DeviceNet]

(Figure 4.1.1) The DVP-SV series PLC and DVPDNET-SL are exchanging real-time data with each other. When the data in DVP-SV are sent to DVPDNET-SL, the data in DVPDNET-SL will be sent to DVP-SV, too. According to the I/O connections established (see 4.3 for details on I/O connections), DVPDNET-SL will send the data received from DVP-SV to the VFD-C2000 series AC motor drive, and VFD-C2000 will send its data back to DVPDNET-SL.

See 4.2 for how the data received from DVP-SV are sent to the parameters in the AC motor drive.

4.2 Mapping of CMC-DN01

The VFD-C2000 series AC motor drive is connected to the DeviceNet network through CMC-DN01. Once CMC-DN01 receives the I/O data outputted from the DeviceNet master, it will next send these data to parameters in the AC motor drive. The parameters in the AC motor drive to receive these data are determined by the mapping relation set in CMC-DN01, and the setup is done by using the DeviceNet Builder software.

Open the "Parameter Edit…" page in DeviceNet Builder (Figure 4.2.1) and you can see parameters "Length of input data", "Length of output data", "Data_in[1]" and "Data_out[1]". See Table 4.2.1 for the definitions of these parameters. The "Parameter Edit…" page supports only decimal values; therefore, we have to convert the value into decimal form before filling it into the value column.

Parameter	Definition
Length of input data	Number of the AC motor drive parameters sent back to

Parameter	Definition		
	DeviceNet master		
Length of output data	Number of the AC motor drive parameters controlled by DeviceNet master		
Data_in[1]	The 1 st AC motor drive parameter sent back to DeviceNet master		
Data_in[2]	The 2 nd AC motor drive parameter sent back to DeviceNet master		
Data_in[3]	The 3 rd AC motor drive parameter sent back to DeviceNet master		
Data_in[32]	The 32 nd AC motor drive parameter sent back to DeviceNet master		
Data_out[1]	The 1 st AC motor drive parameter controlled by DeviceNet master		
Data_out[2]	The 2 nd AC motor drive parameter controlled by DeviceNet master		
Data_out[3]	The 3 rd AC motor drive parameter controlled by DeviceNet master		
Data_out[32]	The 32 nd AC motor drive parameter controlled by DeviceNet master		

Table 4.2.1

Example: Suppose the AC motor drive parameters sent back to the DeviceNet master are H2101 and H2103, and the AC motor drive parameters controlled by the DeviceNet master are H2000 and H2001, we then set the "Length of input data" parameter to "2", "Length of output data" to "2", "Data_in[1]" to "8449" (converted from the hex 2101), "Data_in[2]" to "8451" (converted from the hex 2103), "Data_out[1]" to "8192" (converted from the hex 2000" and "Data_out[2]" to "8193" (converted from the hex 2001).

After the setup is completed, download the new mappings to CMC-DN01.

Para	Parameters Edit 🛛 🗙						
Paran	neter Gr	oup:					
Data	Config	🖌 Read V	Vrite Default All Values	*			
ID	Туре	Parameter Name	Value	^			
641	R	Software version	1.00				
642	R/W	Reset Data Configuration	0				
643	R/W	Control enable	1				
644	R/W	LossDNTreat	1				
645	R/W	LossSPTreat	1				
646	R/W	Length of input data	2words				
647	R/W	Length of output data	2words				
648	R/W	Data_in[1]	8449 <u>H2101</u>				
649	R/W	Data_in[2]	8451 H2103				
650	R/W	Data_in[3]	65535	_			
651	RV/A	Data in[1]	65525	×			
Value Information: Help Tips: Min: 0.00 The software of CMC-DN01 Max: 655.35 Default: 1.00							
		OK	Cancel				

Figure 4.2.1: Input data mapping

Parameters Edit								
	Paran	neter Gro	oup:					
	Data	Config	🖌 Read V	Vrite Default All Values	*			
	ID	Туре	Parameter Name	Value	^			
	677	R/W	Data_in[30]	65535				
	678	R/W	Data_in[31]	65535				
	679	R/W	Data_in[32]	65535				
	680	R/W	Data_out[1]	8192 H2000				
	681	R/W	Data_out[2]	8193 H2001				
	682	R/W	Data_out[3]	65535				
	683	R/W	Data_out[4]	65535	_			
	684	R/W	Data_out[5]	65535				
	685	R/W	Data_out[6]	65535				
	686	R/W	Data_out[7]	65535				
	697	WNG	Dete outPl	65525	~			
	⊂ V alu	ie Infon	mation:	Help Tips:				
	Min	: 0.00	_	The software of CMC-DN01	<u>^</u>			
	Max	: 655.35)					
	Defa	ault: 1.0	U					
			OK	Cancel				

Figure 4.2.2: Output data mapping

4.3 Establishing I/O Connection

Open the "Scanner Module configuration..." page (Figure 4.3.1), and we can see that the AC motor

drive has already been configured in the DeviceNet master. The registers in the output table and input table are used for data exchange between the AC motor drive and the DeviceNet master. DVP-SV and DVPDNET-SL are exchanging data with each other. D6287, D6288, D6037 and D6039 are registers in DVP-SV. We can control and monitor parameters in the AC motor drive by controlling the registers in DVP-SV.

Available Nodes: Scan List:									
Address	Node Name		Address	Node Name					
		\geq	02	VFD-C2000 Drivers 230V 5.0					
		0							
		4							
		-							
		+							
Output Tabl	e		Input Table						
Register	Device Image		Register	Device Image					
D6287 H	Polll02-VFD-C2000 Drivers 2		D6037 H	[Poll102-VFD-C2000 Drivers 2					
D6287 L	[Poll]02-VFD-C2000 Drivers 2		D6037 L	[Poll]02-VFD-C2000 Drivers 2					
D6288 H	[Poll]02-VFD-C2000 Drivers 2		D6038 H	[Poll]02-VFD-C2000 Drivers 2					
D6288 L	[Poll]02-VFD-C2000 Drivers 2		D6038 L	[Poll]02-VFD-C2000 Drivers 2					
D6289 H			D6039 H						
D6289_L			D6039_L						
D6290_H			D6040_H						
D6290 L			D6040_L						
_			D6041_H						
D6291_H			D6041_L						
D6291_H D6291_L			D6042_H						
D6291_H D6291_L D6292_H			TR 40 40 T						
D6291_H D6291_L D6292_H D6292_L			D6042_L						
D6291_H D6291_L D6292_H D6292_L D6293_H			D6042_L D6043_H						
D6291_H D6291_L D6292_H D6292_L D6293_H D6293_L			D6042_L D6043_H D6043_L						
D6291_H D6291_L D6292_H D6292_L D6293_H D6293_L D6294_H			D6042_L D6043_H D6043_L D6044_H						

Figure 4.3.1

5 Constructing a DeviceNet Network

In this chapter, we will explain how to configure the VFD- C2000 series AC motor drive by an example.

- 5.1 Constructing a DeviceNet Network through CMC-DN01
 - 1. The DeviceNet Network Structure

DeviceNet Slave Communication Card CMC-DN01



Figure 5.1.1: A constructed DeviceNet network

2. Setting DVPDNET-SL and VFD-C2000 series AC motor drive:

Module	Node address	Baud rate
DVPDNET-SL	1	500 kbps
VFD-C2000 series AC motor drive	2	500 kbps

Note: Setting the node address and baud rate of VFD-C2000 series AC motor drive in the DeviceNet network is shown below.

Parameter	Explanation	Setting range		
P00-20	00-20 The source of the frequency instruction		8	
P00-21	The source of the running instruction	Ę	5	
P09-30	Communication decoding method	C)	
P9-70	The node address of the AC motor drive in the DeviceNet	DeviceN	let: 0-63	
		Standard mode	Extended mode	
P9-71	The baud rate of the AC motor drive in the DeviceNet	0: 125 Kbps 1: 250 Kbps 2: 500 Kbps	0: 10 Kbps 1: 20 Kbps 2: 50 Kbps 3: 125 Kbps 4: 250 Kbps 5: 500 Kbps 6: 800 Kbps 7: 1 Mbps	

P9-72	The two modes of P9-71	When P9-72 is 0, P9-71 enters the standard mode; When P9-72 is 1, P9-71 enters the extended mode.
-------	------------------------	--

- 3. Please ensure that DVPDNET-SL and AC motor drive work normally; the wiring of the whole network is correct and the power supply of the DeviceNet network is normal. If online fails, please refer to the chapter of the LED indicators and trouble-shooting.
- 5.2 Configuring the Network by DeviceNet Builder

In this section, we will introduce how to configure the DeviceNet network by DeviceNet Builder.

- Configuring VFD-C2000 series AC motor drive
 - 1. Open DeviceNet Builder.



2. Select "Setup" => "Communication Setting" => "Serial Port Setting".

Serial Port	Setting	X
COM Port:	COM1 Y	
Address:	1	
Baud rate:	9600 🔽	
Data Bits:	7	
Parity:	Even Parity 🛛 🗸	
Stop Bit:	1	
Mode:	ASCII 🗸	
OK	Cancel]

Parameter	Definition	Default
COM port	Select the computer communication port which is to communicate with PLC	COM1
Address	Input the modbus node ID of PLC	01
Baud rate	Select the communication rate between computer and PLC	9,600 bps
Data bits		7
Parity		Even parity
Stop bit		1
Mode	Select the communication mode between computer and PLC	ASCII

3. Set up the communication parameters.

4. Click "OK" to return to the main page.

File Edit View Network Icols Setup Halp	📅 Delta DeviceNetBuilder - Unt	itled	
Verder Detra ElectroNIC, INC. Communications Adapter	File Edit Yiew Network Iools S	ietup Kelp C C C C C C C C C C C C C C C C C C C	
	× ■ Device List ■ Device Type ■ Communications Adapter ■ Vendor ■ DELTA ELECTRONIC, INC. ■ Communications Adapter		
			 ~
	× <		>

5. Select "Network" => "Online" to open the "Select Communication Channel" window.

Select Communication Channel 🛛 🛛 🗙						
Select the communication channel from the following list:						
Unit	Name	Mode	Input Mapping Device	Output Mapping Device		
1	DNET Scanner	Master	D6000 - D6226	D6250 - D6476		
Simula	ted online		OK	Cancel		

6. Click "OK" to start scanning the entire network.

		×
Browsing Node 4		
	OK	

7. If the bar does not start to move forward, then it means the communication between the PC and PLC is abnormal or there are other programs also using the serial port. When the scanning is completed, a dialog box stating the scanning has been completed, and all the node icons and device names will be displayed in the software. In this example, the node address of DVPDNET-SL is "01".



 Double click VFD-C2000 Drivers (the AC motor drive connected to CMC-DN01) to open the "Node Configuration" dialog box. Set both the input size and output size to 4 bytes.

Node Configura	tion			×
Address: 2	Name:	VFD-C2000 D	orivers 230	V 5.0HP
Node infomation		-Key Paramet	ers setting	3
Vendor ID:	799	🔽 Vendor		
Device Type:	12	🔽 Device T	Гуре	
Product Code:	9226	🗹 Product	Code	
Major Rev:	1	🗹 Major R	ev	
Min Rev:	1	🗹 Min Rev	<i>,</i>	
Polled Setting Input Size: 4	Bytes	COS/CC Set COS Input Size:	ting CC 0	Bytes
		Output Size:	0	Bytes
Bit-Strobe Setti	ng	Heartbeat:	250	ms
Input Size: 0	Bytes	Ack Timeout: Inhibit Time:	16 1	ms ms
IO Configure		OK	Cance	1

9. Right click VFD-C2000 Drivers and select "Parameter Edit...".

🔒 Delta DeviceNetBuilder - Untit	led			
Delta DeviceNetBuilder - Untit: Eile Edit View Network Iools Setu Construction Construction VFD-B Drives 4600 VFD-C2000 Drivers VFD-C2000 Drivers		D2 E VFD- Cut Copy	Ctr1+X Ctr1+C	
VTD-C2000 Drivers VTD-C2000 Drivers VTD-C2000 Drivers VTD-C2000 Drivers VTD-C2000 Drivers VTD-C2000 Drivers VTD-C2000 Drivers VTD-C2000 Drivers VTD-C2000 Drivers	Scanner	Dive Paste 230V Remove Parameter <u>R</u> é P <u>r</u> operties	Ctrl+V Delete	
				Offline

10. You will then see this dialog box.

aran	neter Gr	oup:		
A11 P	aramete	ers 🖌 🖌 Read	Write Default All Values	~
ID	Туре	Parameter Name	Value	^
1	R/W	Identity Code	0	
2	R.	Rated Current	0.00Amps	
3	R/W	Parameter Reset	0	
4	R/W	Start up Display	0	
5	R/W	User Display	0	
6	R/W	RESERVE	0	
7	R	FIRMWARE VERSION	0.02	
8	R/W	Password decoder	0	
9	R∕W	Password Input	0	
10	R/W	Show Advance Pr	0	
11	127.9	Control Method	0	~
Min Max Defa	: 0 : 65535 ault: 0	mation:	Heip 1 ips:	<

11. Select "Data Config" in Parameter Group, and the data mapping will be displayed in the dialog box.

Para	arameters Edit					
Paran	neter Gr	oup:				
Data	Config	Read V	Write Default All Values	~		
ID	Туре	Parameter Name	Value	^		
641	R	Software version	1.00			
642	R/W	Reset Data Configuration	0	-		
643	R/W	Control enable	1			
644	R/W	LossDNTreat	1			
645	R/W	LossSPTreat	1			
646	R/W	Length of input data	2words			
647	R/W	Length of output data	2words			
648	R/W	Data_in[1]	8449			
649	R/W	Data_in[2]	8451			
650	R/W	Data_in[3]	65535			
651	WV.	Data in M1	65525	_		
Min Max Defa	: 0.00 : 655.31 ault: 1.0	mation: 5 0	The software of CMC-DN01	~		
		ОК	Cancel			

12. Set "Length of input data" parameter to "2 words", "Length of output" to "2 words", "Data_in[1]" to "8449" (converted from VFD-C2000 status word H2101), "Data_in[2]" to "8451" (converted from VFD-C2000 output frequency H2103), "Data_out[1]" to "8192" (converted from VFD-C2000 control word H2000" and "Data_out[2]" to "8193" (converted VFD-C2000 given frequency H2001). After all the settings are done, select "All Values" and click "Write".

Data	Config	🖌 🔽 Read V	Vrite Default All Values	
ID	Туре	Parameter Name	Value	
678	R/W	Data_in[31]	65535	
679	R/W	Data_in[32]	65535	
680	R/W	Data_out[1]	8192	
681	R/W	Data_out[2]	8193	
682	R/W	Data_out[3]	65535	
683	R/W	Data_out[4]	65535	
684	R/W	Data_out[5]	65535	
685	R/W	Data_out[6]	65535	
686	R/W	Data_out[7]	65535	
687	R/W	Data_out[8]	65535	
688	DUND	Data ant/01	65525	
-Vah Min May Defi	ue Infon : 0.00 : 655.35 ault: 1.0	mation: 5 0	Help Tips: The software of CMC-DN01	

- 13. After the download is completed, re-power VFD-C2000.
- Configuring DVPDNET-SL scanner module
 - Double click DNET Scanner (node 01) to open the "Scanner Module configuration..." dialog box. We can now find the node VFD-C2000 Drives on the left-hand side table and an empty scan list on the right hand side.

Scanner Io	lule configuration						×
-Scan List set Available No	ting des:			Scan List:			
Address 02	Node Name VFD-C2000 Drivers 230V 5.0		>	Address	Node Name		
			_				
			<				
Output Table				Input Table –	D : 1		
Register	Device Image			Register	Device Image		
D6287_H				D6037_H			
D6287_L				D6037_L			
D6288_H				D6038_H			_
D6288_L				D6038_L			
D6289_H				D6039_H			
D6289_L				D6039_L			_
D6290_H				D6040_H			_
D6290_L				D6040_L			
D6291 I				D6041_11			_
D6292 H				D6042 H			
D6292 L				D6042 L			
D6293 H				D6043 H			
D6293 L				D6043 L			
D6294 H				D6044 H			
D6204 T		×		D6044 T	1		
<				<			>
Unit ID: 1	× v			ОК		Car	icel

2. To add VFD-C2000 Drivers (DeviceNet slave) to the scan list, select the node and click **>**.

	ides:		Scan List:	
Address	Node Name		Address	Node Name
		\geq	02	VFD-C2000 Drivers 230V 5.0
		<]	
Destaurt Talal			Innut Table	
Register	e Device Image		Register	Device Image
D6287_H	[Poll]02-VFD-C2000 Drivers 2		D6037_H	[Poll]02-VFD-C2000 Drivers 2
D6287_L	[Poll]02-VFD-C2000 Drivers 2		D6037_L	[Poll]02-VFD-C2000 Drivers 2
D6288 H	[Poll]02-VFD-C2000 Drivers 2		D6038 H	[Poll]02-VFD-C2000 Drivers 2
D6288_L	[Poll]02-VFD-C2000 Drivers 2		D6038_L	[Poll]02-VFD-C2000 Drivers 2
D6289_H			D6039_H	
D6289_L			D6039_L	
D6290_H			D6040_H	
D6290_L			D6040_L	
D6291_H			D6041_H	
D6291_L			D6041_L	
D6292_H			D6042_H	
D6292_L			D6042_L	
D6293_H			D6043_H	
			D6043_L	
D6293_L			D6044_H	
D6293_L D6294_H		2.0		

3. Make sure all the settings are correct and click "OK" to download the configurations to

DVPDNET-SL. If DVP-SV PLC is in RUN status during the download, a warning dialog box will appear.



 Click "OK" to download the configuration to DVPDNET-SL and make sure the PLC is in RUN status. You will then see the MS LED and NS LED on CMC-DN01 are on in green color.

5.3 Data Mapping

After you configure the DeviceNet network following the steps above, you will then get the data mapping relations as below.

DVPDNET-SL	VFD-C2000 series AC motor drive
D6287	H2000
D6288	H2001
D6037	H2101
D6038	H2103

5.4 Editing Ladder Diagrams in PLC

I/O data contain the control word, status word, given frequency and output frequency of the AC motor drive, and therefore we manage to control the run/stop, forward running, reverse running and running speed of VFD-C2000 by a ladder diagram. See the example of a ladder diagram below.



6 Error Codes on Key Pad

When errors occur in the communication between CMC-DN01 and VFD-C2000 series AC motor drive, the error codes will be displayed on the digital key pad.

Error code	Indication	How to correct
ECid	CMC-DN01 duplicate MAC ID detection error; incorrect	Modify the value for parameter P09-70 in the AC motor drive and re-power it.

	node address for CMC-DN01	
ECLv	The 5V power supplied by the AC motor drive to CMC-DN01 is too low.	Check the power supply of the PLC.
ECtt	CMC-DN01 enters test mode.	Re-power the AC motor drive.
ECbF	DeviceNet bus-off	Re-power the AC motor drive.
ECnP	No power supply on the DeviceNet network	 Check the wiring of CMC-DN01 and power supply in DeviceNet. Reset CMC-DN01 to default settings.

7 LED Indicators and Trouble-shooting

There are 3 LED indicators on CMC-DN01. POWER LED displays the status of the power supply. MS LED and NS LED are dual-color LEDs, displaying the connection status of the communication and errors.

7.1 POWER LED

LED status	Indication	How to correct
Off	Power supply in abnormal status	Check the power supply of CMC-DN01.
On	Power supply in normal status	

7.2 NS LED

LED status	Indication	How to correct
Off	No power supply or CMC-DN01 has not completed the MAC ID test yet.	 Check the power of CMC-DN01 and see if the connection is normal. Make sure at least one or more nodes are on the bus. General Structure Check if the serial baudrate of CMC-DN01 is the same as that of other nodes.
Green light flashes	CMC-DN01 is online but has not established connection to the master.	 Configure CMC-DN01 to the scan list of the master. Re-download the configured data to the master.
Green light on	CMC-DN01 is online and is normally connected to the master.	
Red light flashes	CMC-DN01 is online, but I/O connection is timed-out.	 Check if the network connection is normal. Check if the master operates normally.
Red light on	 The communication is down. MAC ID test failure No power supply for network CMC-DN01 is offline. 	 Make sure all the MAC IDs on the network are not repeated. Check if the network installation is normal. Check if the serial baudrate of CMC-DN01 is consistent with that of other nodes. Check if the node address of CMC-DN01 is illegal.

LED status	Indication	How to correct
		Check if the power supply for the network is normal.

7.3 MS LED

LED status	Indication	How to correct
Off	No power supply or being offline	Check the power supply of CMC-DN01 and see if the connection is normal.
Green light flashes	Waiting for I/O data	Switch the master PLC to RUN status.
Green light on	I/O data are normal.	
Red light flashes	Mapping error	 Re-configure CMC-DN01. Re-power the AC motor drive.
Red light on	Hardware error	 See the error code displayed on the AC motor drive. Send back to factory for repair if necessary.
Orange light flashes	CMC-DN01 is establishing connection with the AC motor drive.	If the flashing lasts for a long time, check if CMC-DN01 and the AC motor drive are correctly installed and normally connected to each other.

Appendix: DeviceNet Objects Supported

DeviceNet Objects List

Class	Object
0x01	Identity object
0x02	Message router object
0x03	DeviceNet Object
0x05	Connection object
0x0F	Parameter Object
0x95	DataConf object

Class 0x01 - Identity objects

Class attribute

Attribute ID	Access rule	Name	Data type
1	Get	Revision	UINT
2	Get	MaxInstance	UINT
3	Get	NumberofInstances	UINT
6	Get	MaxIdClass	UINT
7	Get	MaxIdInstance	UINT

Instance

Attribute ID	Access rule	Name	Data type
1	Get	Vendorld	UINT
2	Get	DeviceType	UINT
3	Get	ProductCode	UINT
		Revision	
4	Get	MaxRev	USINT
		MinRev	USINT
5	Get	Status	WORD
6	Get	Sn	UDINT
		ProdName	
7	Get	StrLen	USINT
		ASCIIStr	STRING

Common services

Service	Impleme	ented for	Sonvice name	
code	Class	Instance	Service name	
0x05	No	Yes	Reset	
0x0E	Yes	Yes	Get_Attribute_Single	

Class 0x02 - Message router objects

Class attribute

Attribute ID	Access rule	Name	Data type
1	Get	Revision	UINT
6	Get	MaxIdClass	UINT
7	Get	MaxIdInstance	UINT

Instance

Attribute ID	Access rule	Name	Data type
2	Get	NumAvailable	UINT
3	Get	NumActive	UINT

Common services

Service	Impleme	ented for	Sonvico namo
code	Class	Instance	Service name
0x0E	Yes	Yes	Get_Attribute_Single

Class 0x03 - DeviceNet objects

Class attribute

Attribute ID	Access rule	Name	Data type
1	Get	Revision	UINT

Instance

Attribute ID	Access rule	Name	Data type
1	Get	MACID	USINT
2	Get	BaudRate	USINT
3	Get/Set	BusofInterrupt	BOOL
4	Get/Set	BusofCounter	USINT
		AllocationInfo	
5	Get	AllocationChoice	BYTE
		MasterNodeAddress	USINT
6	Get	MACIDSwitchChanged	BOOL
7	Get	BaudRateSwitchChanged	BOOL
8	Get	MACIDSwitchValue	USINT
9	Get	BaudRateSwitchValue	USINT

Common services

Service	Impleme	ented for	- Service name	
code	Class	Instance		
0x0E	Yes	Yes	Get_Attribute_Single	
0x10	No	Yes	Set_Attribute_Single	
0x4B	No	Yes	Allocate_Master/Slave_Connection_Set	
0x4C	No	Yes	Release_Master/Slave_Connection_Set	

Class 0x05 - Connection objects

Class attribute

Attribute ID	Access rule	Name	Data type
1	Get	Revision	UINT

Instance 1: Explicit message connection

Attribute ID	Access rule	Name	Data type
1	Get	State	USINT
2	Get	InstanceType	USINT
3	Get	TransportClassTrigger	USINT
4	Get	ProducedConnectionId	UINT
5	Get	ConsumedConnectionId	UINT

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Attribute ID	Access rule	Name	Data type
6	Get	InitialCommCharacterisitcs	BYTE
7	Get	ProducedConnectionSize	UINT
8	Get	ConsumedConnectionSize	UINT
9	Get/Set	ExpectedPackedRate	UINT
12	Get/Set	WatchdogTimeoutAction	USINT
13	Get	Produced Connection Path Length	USINT
14	Get	Produced Connection Path	EPATH
15	Get	Consumed Connection Patch Length	USINT
16	Get	Consumed Connection Path	EPATH

Instance 2: Polled I/O connection

Attribute ID	Access rule	Name	Data type
1	Get	State	USINT
2	Get	InstanceType	USINT
3	Get	TransportClassTrigger	USINT
4	Get	ProducedConnectionId	UINT
5	Get	ConsumedConnectionId	UINT
6	Get	InitialCommCharacteristics	BYTE
7	Get	ProducedConnectionSize	UINT
8	Get	ConsumedConnectionSize	UINT
9	Get/Set	ExpectedPackedRate	UINT
12	Get/Set	WatchdogTimeoutAction	USINT
13	Get	Produced Connection Path Length	USINT
14	Get	Produced Connection Path	EPATH
15	Get	Consumed Connection Path Length	USINT
16	Get	Consumed Connection Path	EPATH

Common services

Service	Implemented for		Sorvico namo	
code	Class	Instance	Service fiame	
0x05	No	Yes	Reset	
0x0E	Yes	Yes	Get_Attribute_Single	
0x10	No	Yes	Set_Attribute_Single	

Class 0x96 - Parameter objects

Class attribute

Attribute ID	Access rule	Name	Data type
1	Get	Revision	UINT

Instance 1: Parameter Instance 1 through N

Attribute ID	Access rule	Name	Data type
1	Get/Set	Parameter Value	

Attribute ID	Access rule	Name	Data type
2	Get	Link Path Size	USINT
3	Get	Link Path	
4	Get	Descriptor	WORD
5	Get	Data Type	USINT
6	Get	Data Size	USINT

Common services

Service	Implemented for		Sonvice Name	
Code	Class	Instance		
0x0E	Yes	Yes	Get_Attribute_Single	
0x10	No	Yes	Set_Attribute_Single	

Class 0x95 - DataConf

Class attribute

Attribute ID	Access rule	Name	Data type
1	Get	Revision	UINT

Instance 1 ~ N

Attribute ID	Access rule	Name	Data type
1	Get/Set	Parameter Value	
2	Get	Link Path Size	USINT
3	Get	Link Path	
4	Get	Descriptor	WORD
5	Get	Data Type	USINT
6	Get	Data Size	USINT

Common services

Service	vice Implemented for Service Name		Sonvice Name	
Code	Class	Instance		
0X05	Yes	No	Reset	
0x0E	Yes	Yes	Get_Attribute_Single	
0x10	No	Yes	Set_Attribute_Single	

Instance list

Instance ID	Access rule	Name	Data type	Default
1	Get	Software version	UINT	####
2	Get/Set	Reset Configuration	UINT	0
3	Get/Set	Control enable	UINT	1
4	Get/Set	LossDNTreat	UINT	1
5	Get/Set	LossSPTreat	UINT	1
6	Get/Set	Output Length (master->card)	UINT	2 words
7	Get/Set	Input Length (card -> master)	UINT	2 words
10	Get/Set	Output[0] master->card	UINT	2000H
11	Get/Set	Output[1]	UINT	2001H

Instance ID	Access rule	Name	Data type	Default
12	Get/Set	Output[2]	UINT	FFFFH
13	Get/Set	Output[3]	UINT	FFFFH
14	Get/Set	Output [4]	UINT	FFFFH
15	Get/Set	Output [5]	UINT	FFFFH
16	Get/Set	Output [6]	UINT	FFFFH
17	Get/Set	Output[7]	UINT	FFFFH
18	Get/Set	Output[8]	UINT	FFFFH
19	Get/Set	Output[9]	UINT	FFFFH
20	Get/Set	Output[10]	UINT	FFFFH
21	Get/Set	Output[11]	UINT	FFFFH
22	Get/Set	Output[12]	UINT	FFFFH
23	Get/Set	Output[13]	UINT	FFFFH
24	Get/Set	Output[14]	UINT	FFFFH
25	Get/Set	Output[15]	UINT	FFFFH
26	Get/Set	Output[16]	UINT	FFFFH
27	Get/Set	Output[17]	UINT	FFFFH
28	Get/Set	Output[18]	UINT	FFFFH
29	Get/Set	Output[19]	UINT	FFFFH
30	Get/Set	Output[20]	UINT	FFFFH
31	Get/Set	Output[21]	UINT	FFFFH
32	Get/Set	Output[22]	UINT	FFFFH
33	Get/Set	Output[23]	UINT	FFFFH
34	Get/Set	Output[24]	UINT	FFFFH
35	Get/Set	Output[25]	UINT	FFFFH
36	Get/Set	Output[26]	UINT	FFFFH
37	Get/Set	Output[27]	UINT	FFFFH
38	Get/Set	Output[28]	UINT	FFFFH
39	Get/Set	Output[29]	UINT	FFFFH
40	Get/Set	Output[30]	UINT	FFFFH
41	Get/Set	Output[31]	UINT	FFFFH
42	Get/Set	Input[0] card->master	UINT	2101H
43	Get/Set	Input[1]	UINT	2103H
44	Get/Set	Input[2]	UINT	FFFFH
45	Get/Set	Input[3]	UINT	FFFFH
46	Get/Set	Input[4]	UINT	FFFFH
47	Get/Set	Input[5]	UINT	FFFFH
48	Get/Set	Input[6]	UINT	FFFFH
49	Get/Set	Input[7]	UINT	FFFFH
50	Get/Set	Input[8]	UINT	FFFFH
51	Get/Set	Input[9]	UINT	FFFFH
52	Get/Set	Input[10]	UINT	FFFFH
53	Get/Set	Input[11]	UINT	FFFFH
54	Get/Set	Input[12]	UINT	FFFFH
55	Get/Set	Input[13]	UINT	FFFFH
56	Get/Set	Input[14]	UINT	FFFFH

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Instance ID	Access rule	Name	Data type	Default
57	Get/Set	Input[15]	UINT	FFFFH
58	Get/Set	Input[16]	UINT	FFFFH
59	Get/Set	Input[17]	UINT	FFFFH
60	Get/Set	Input[18]	UINT	FFFFH
61	Get/Set	Input[19]	UINT	FFFFH
62	Get/Set	Input[20]	UINT	FFFFH
63	Get/Set	Input[21]	UINT	FFFFH
64	Get/Set	Input[22]	UINT	FFFFH
65	Get/Set	Input[23]	UINT	FFFFH
66	Get/Set	Input[24]	UINT	FFFFH
67	Get/Set	Input[25]	UINT	FFFFH
68	Get/Set	Input[26]	UINT	FFFFH
69	Get/Set	Input[27]	UINT	FFFFH
70	Get/Set	Input[28]	UINT	FFFFH
71	Get/Set	Input[29]	UINT	FFFFH
72	Get/Set	Input[30]	UINT	FFFFH
73	Get/Set	Input[31]	UINT	FFFFH